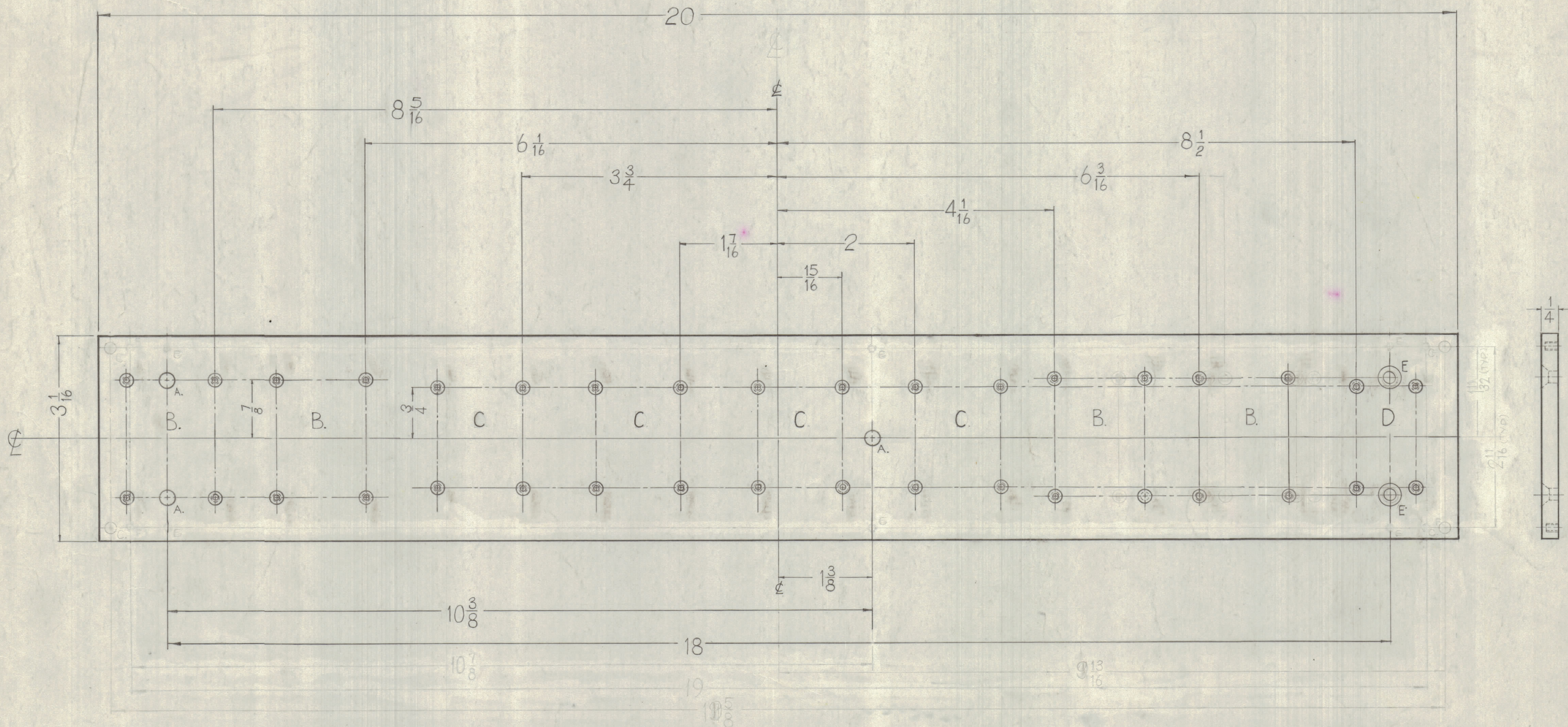
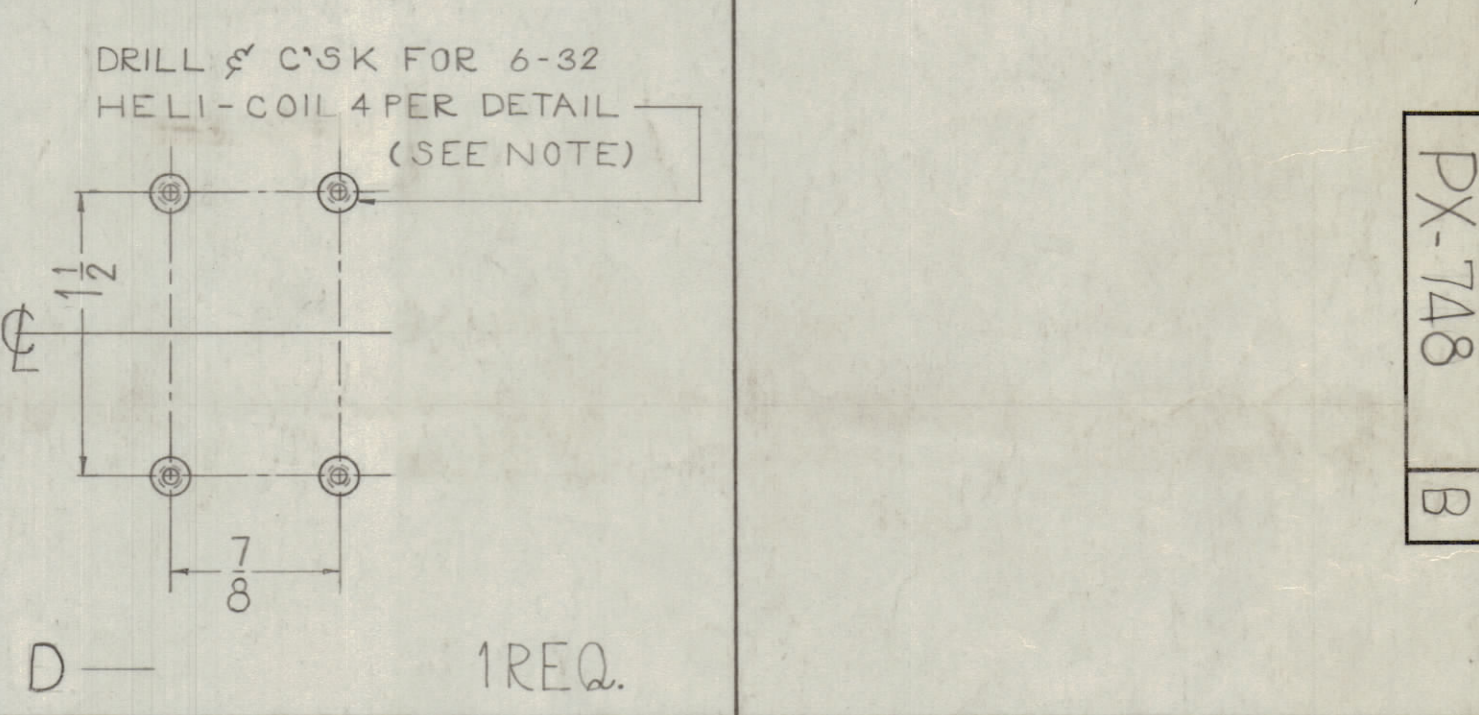
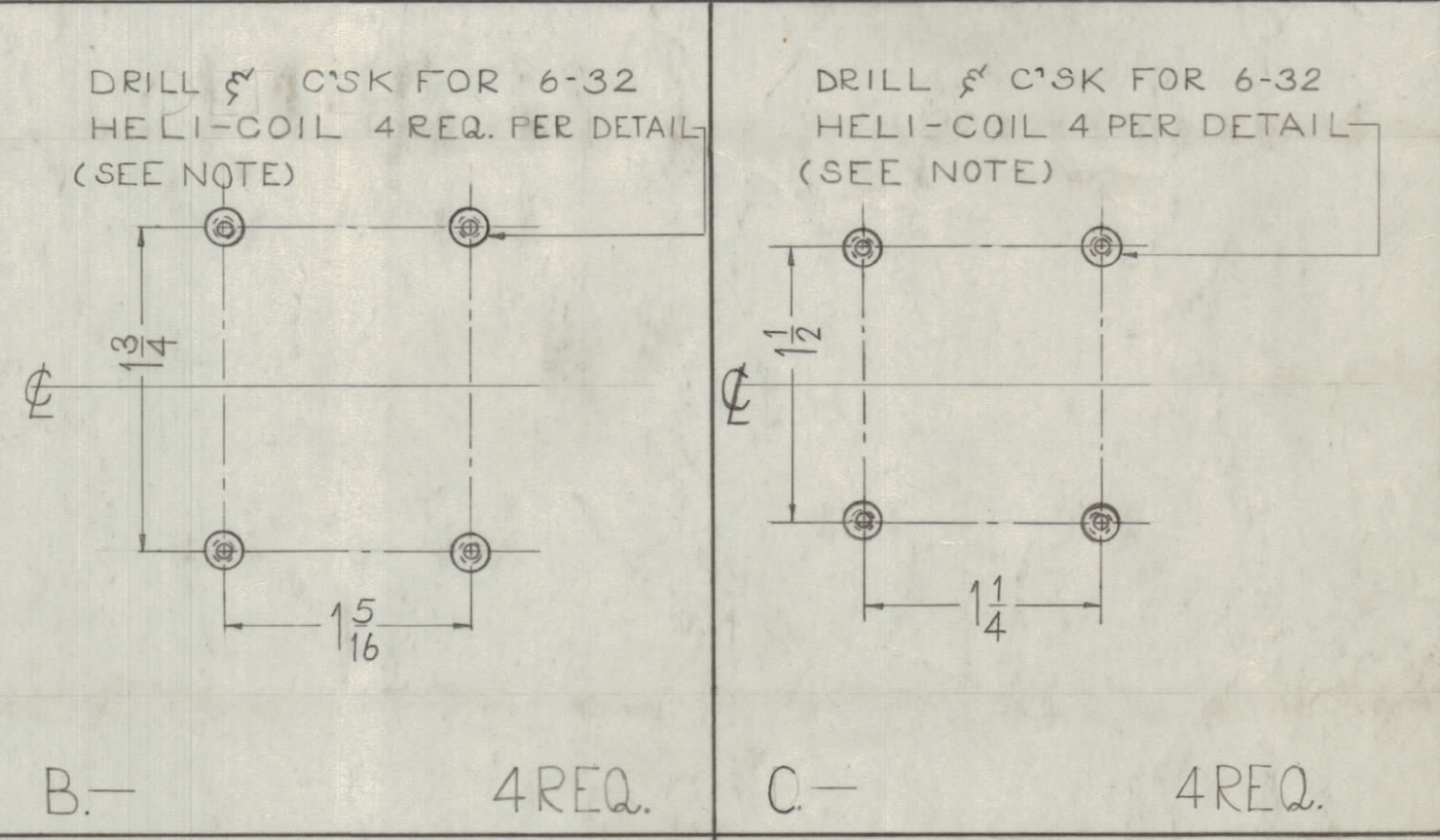


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
X	3	1/16" DIA HOLES DELETED - HOLE LETTERS RE-ARRANGED	8-9-64		SRG	
	3	ORIGINAL RELEASE FOR PRODUCTION	8-23-64		SRG	
	A	F HOLES WERE 18" APART	8-11-64		SRG	
	B	6 "F" HOLES DELETED	7-9-64	11778	SRG	



FRONT VIEW SHOWN



HOLES

A - 13/64 DIA. 3 REQ.
 B - SEE DETAIL
 C - SEE DETAIL 4 REQ.
 D - SEE DETAIL
 E - SEE DETAIL

REF: TMC DWG. LD-1243-

NOTE

1. DRILL # 25
2. 120° COUNTERSINK 17-.20 DIA.
3. TAP USE HELI-COIL TAP # 06CPA
4. INSTALL ITEM ① 3/4 TO 1 1/2 PITCH BELOW SURFACE
5. BREAK OFF DRIVING TANG

NOTES

36	1	NT-139-SC06-15	INSERT, THREADED
REQ'D.	ITEM	PART NUMBER	DESCRIPTION
F. BUDETTI LIST OF MATERIAL			
MATERIAL		THE TECHNICAL MATERIEL CORP.	
1/4 THICK		MAMARONECK, NEW YORK	
GL-11 EPOXY		TITLE	
FINISH		BOARD, RELAY MOUNTING	
NATURAL		DRAWN	J.E. VITRO
UNLESS OTHERWISE SPECIFIED		DATE	
DIMENSIONS ARE IN INCHES AND INCLUDE		DATE	
CHEMICALLY APPLIED OR PLATED FINISHES		DATE	
SCALE	CODE	MECH. DES.	
SCALE	CODE	DATE	
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY		DATE	
OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR		DATE	
REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		DATE	
DECIMALS	FRACTIONS	DATE	
.XX ± .05	± 1/64	DATE	
.XX ± .01	± 1/32	DATE	
.XXX ± .008	± 0° 30'	DATE	

PX-748 B