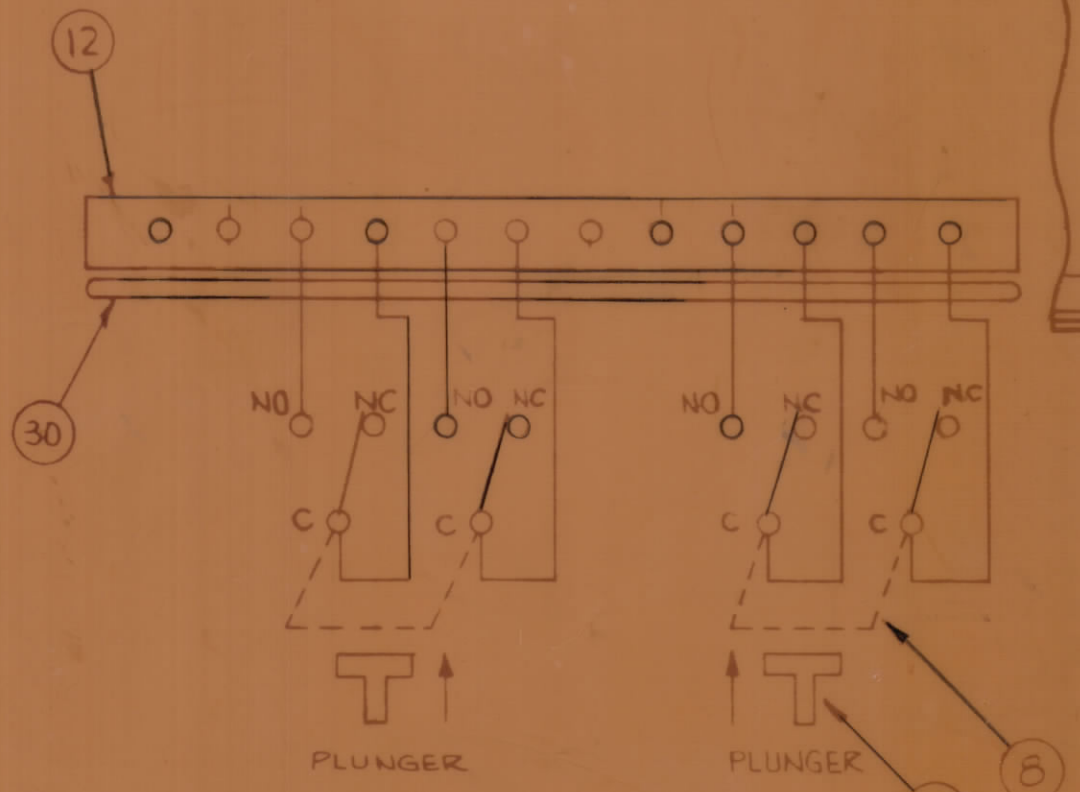
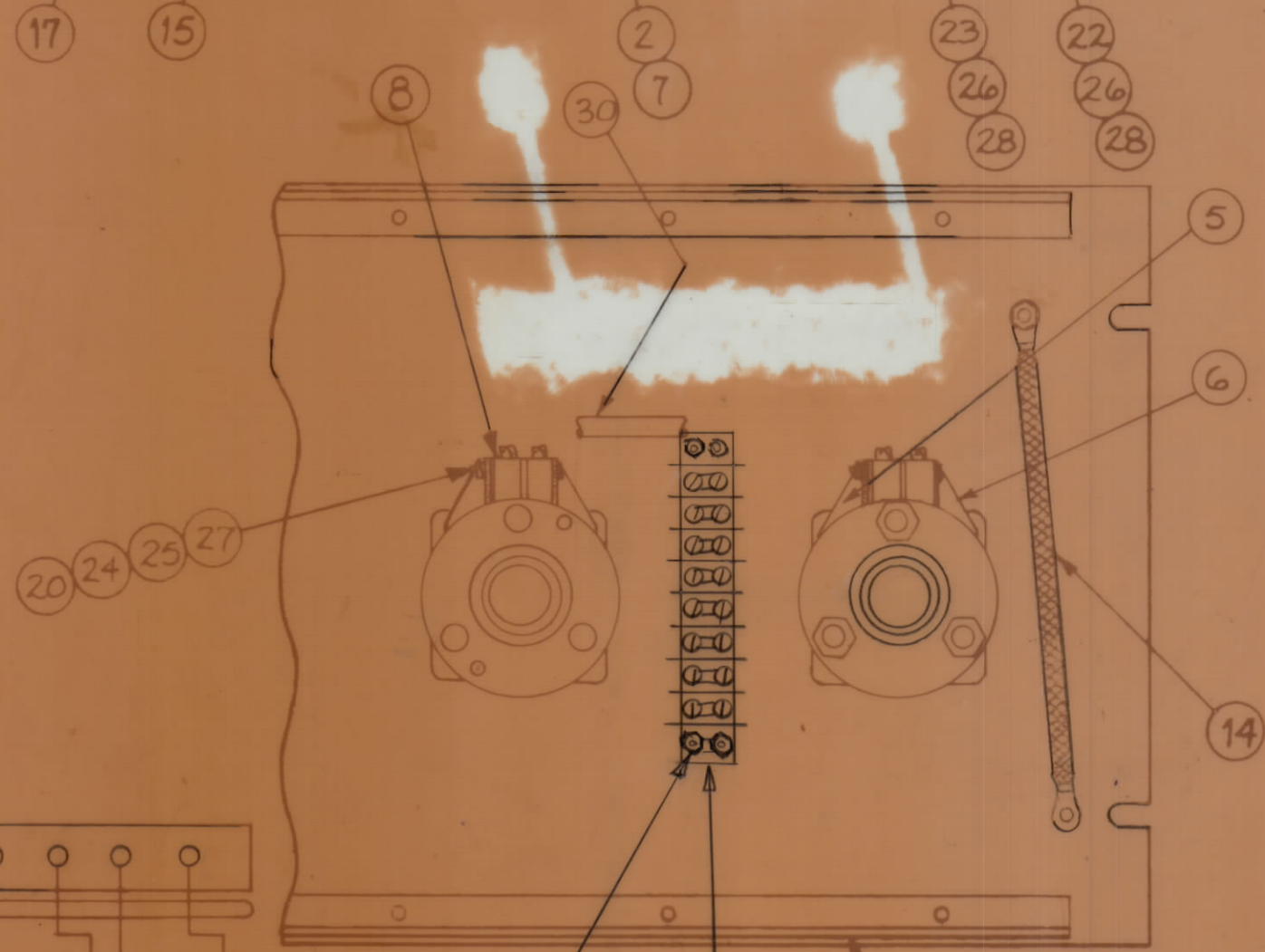
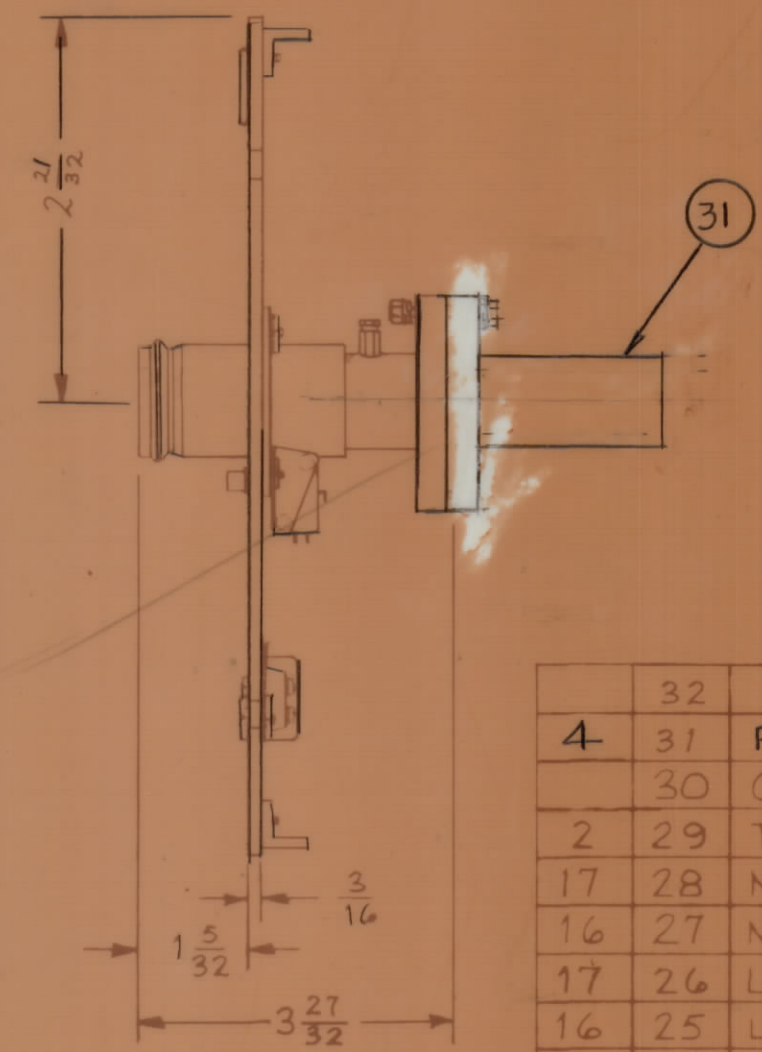
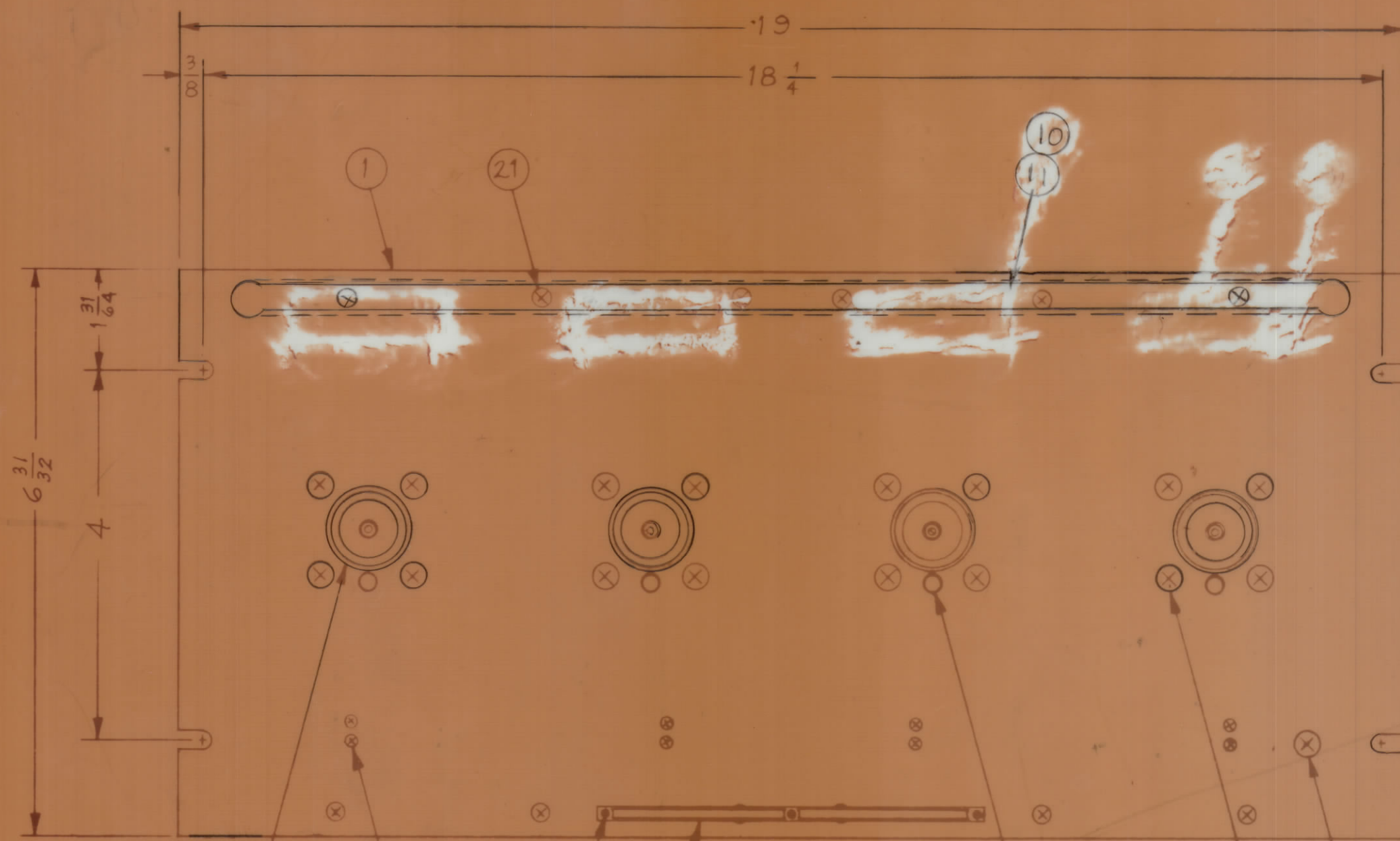


REVISIONS					
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	APPD.
A		ITEM 9 & ITEM 18 DELETED, ACT. UPDATED	4-25-84	22053	GDL



REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	32			
	31	PO 277-1	CONNECTOR, CABLE, HELIAX 7/8 (LOOSE ITEM)	
	30	CA-345	WIRING HARNESS, BRANCHED	
2	29	TM-105-12-AR	FANNING STRIP (LOOSE ITEM)	
17	28	NTH1032BN12	NUT, HEX	
16	27	NTH0440BN6	NUT, HEX	
17	26	LWE10MRN	WASHER, LOCK, EXTERNAL	
16	25	LWE04MRN	WASHER, LOCK, EXTERNAL	
16	24	WA109-17	WASHER, FIBER	
16	23	SCFP1032BN9	SCREW, MACHINE	
1	22	SCBP1032BN8	SCREW, MACHINE	
12	21	SCFP0632BN5	SCREW, MACHINE	
8	20	SCFP0440BN16	SCREW, MACHINE	
8	19	SCFP0440BN10	SCREW, MACHINE	
0	18			
3	17	SFB0256SN3	SCREW, THREAD CUTTING	
	16			
1	15	NP-878	NAMEPLATE IDENTIFICATION	
1	14	CA-409-59-6.00	CABLE ASS'Y, GROUND	
4	13	MS-154-1	PLATE, SADDLE	
2	12	TM-102-8	TERMINAL STRIP, BARRIER TYPE	
1	11	PX-396-1	GUARD, PLASTIC	
1	10	PR-101-1	TAB, PAPER	
	9			
8	8	SW-189	SWITCH, MICRO	
4	7	PM-427-1	PLUNGER, SWITCH	
4	6	MS-987	BRACKET, SWITCH, RIGHT	
4	5	MS-986	BRACKET, SWITCH, LEFT	
4	4	JJ-258-50	CONNECTOR, RECEPTACLE	
2	3	PM-490	BRACE, PANEL	
4	2	BB-115	BEARING, OILITE (P/O MS-3615)	
1	1	MS-4886	PANEL, FRONT	

QDP-HX5875D254

MATERIAL LIST			
REQ'D	ITEM	PART NUMBER	DESCRIPTION
MATERIAL: PANEL			
ALUMINUM			
FINISH: PANEL TMC SMOOTH GREY SEMI-GLOSS ENAMEL			
THE TECHNICAL MATERIEL CORP.		MAMARONECK, NEW YORK	
TITLE: PATCH PANEL, QUICK DISCONNECT HELIAX FLANGE TO QDL			
DRAWN	GDL	DATE	FINAL APPROV.
CHECKED	WAB	DATE	
ELECT. DES.		DATE	
MECH. DES.		DATE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		QDP-HX5875D254	
DECIMALS	TOLERANCES	FRACTIONS	ANGLES
X ± .05		= 1/64	
XX ± .01			± 0° 30'
XXX ± .008			

QDP-HX5875D254		
QTY/UNIT	MODEL USED ON	ASSY. NO.
SCALE	CODE	
NTS		
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NOTES

TYPICAL WIRING DIAGRAM