



SH-109

SH-109

- NOTES ~
- CONSTRUCTION IS FUSION WELDED UNLESS OTHERWISE SHOWN.
 - FINISH ~
 - A- ZINC CHROMATE PRIMER, PER MIL-P-8585, GRAY PAINT
 - B- CADMIUM PLATE PER QQ-P-416 PER MIL-E-15090, TYPE 2
 - C- PASSIVATE PER MIL-S-5002
 - MATERIALS ~
 - A- STEEL PER QQ-S-636
 - B- STEEL PER QQ-S-633
 - C- STAINLESS STEEL PER QQ-W-423
 - D- STEEL PER QQ-S-635
 - E- ALUMINUM PER QQ-A-561

NOTE: DIMENSIONS FOR REFERENCE USE ONLY.

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	E7	INSTR. CALLOUT CLARIFIED	11/16/63	10325		mtt	
UNLESS OTHERWISE SPECIFIED:			SCALE 3/4" = 1" (NAT'L - 15A2)				
DIMENSIONS ARE IN INCHES			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES				
TOLERANCES ON FRACTIONS ± 1/64			DECIMALS ± .005		ANGLES ± 1/2°		

REC. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		SHOCK MOUNT, STABILIZER	
MATERIAL			
		26	RJZTD
		SAFM	
		TYPE & TEMPER	HEAT TREAT. SPEC.
		FINISH & SPEC. NO.	ELEC. DES. APP. MECH. DES. APP. SHEET OF

1	SBG-1	AX-299	10-20-61
REQ. PER UNIT	MODEL	SECTION	ASSY. NO.
			DATE