UNCLASSIFIED

TECHNICAL MANUAL

for

GENERAL PURPOSE RADIO

TRANSMITTER

MODEL SBT-1K(Q)

PART V

APPENDIX

RACK & ACCESSORIES



THE TECHNICAL MATERIEL CORPORATION MAMARONECK, N.Y. OTTAWA, ONTARIO

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APPENDIX

RACK AND ACCESSORIES

V-1. INTRODUCTION

This part of the manual describes the rack and all accessory items included in the make-up of a complete SBT-lK(Q) transmitter, not covered by Parts I through IV. In addition, it is intended that this appendix and its revisions will serve to illustrate such items as minor wiring and component rating variations occuring within a production run of a model.

V-2. PARTS BREAKDOWN

The parts breakdown of the SBT-1K(Q) (by major sub-assemblies) is described in Table A, which lists all parts (except fastening hardware) that go into the assembly of an SBT-1K(Q). All parts arriving in the shipment of the SBT-1K(Q) are shipped in one crate. When re-ordering any major units (SWR-1K, VOX-5, etc.) reference to Table A will describe all the electrical parts that will be included in the shipment of the unit. In each case, when re-ordering, it should be specified that the unit is to be for an SBT-1K(Q).

V-3. SBT-1K(Q) EQUIPMENT RACK

Model RAK-9Q is a standard relay-type rack with a hinged rear door and comes equipped with 3 sets of tilt-lock drawer slides for mounting the RFD-1A, VOX-5, and PS-4A units. Tracks are provided on the rack floor for installation of the PS-5 unit.

RAK-9Q is the base-mounted rack which is designed to sit directly on the floor. RAK-9Q-S is the shock-mounted rack which is mounted

to the structure with 6 shock mounts, 4 at the bottom and 2 at the top. Dimensions of the shock-mounted rack are shown in figure V-1. Overall dimensions are the same for both shock-mounted and base-mounted racks with the exception of height; the shock-mounted rack is 73-3/4 inches high and the base-mounted is 74-3/4 inches. Mounting dimensions are shown for the shock-mounted model. In the case of the base-mounted model, the separate base sits directly on the floor and the rack bolts to the base.

Two reel-mounted springs are provided for retracting the wiring cables of the slide-mounted units to prevent cable snagging. One spring is located on the AX-198 chassis; the other is located on the left inside wall of the rack.

The exhaust blower for the rack forced-air cooling system is installed on the lower part of the rear door. Removable air filter (TMC #AD-103-9) is inserted in the front of the blower. Air intake is in the ceiling of the rack, through removable air filter TMC #AD-103-5.

TMC #AX-198 RF Output Assembly, (figure V-2) containing the antenna relays and output connectors, is a part of rack RAK-9Q assembly. TMC #APP-4 Auxiliary Power Panel is a separate assembly but arrives installed in the rack upon the initial shipment of the transmitter. Both units are standard equipment in all of the SBT-1K series of transmitters.

The Auxiliary Power Panel APP-4 is a front panel mounted unit which is part of all SBT-1K series transmitters. This unit serves

as a power distribution unit and also as a connection panel for making external connections to the SBT-1K(Q). Figure V-3 is a schematic diagram of the APP-4.

Large holes with cover plates are supplied at the bottom of the rack structure for passing out external wiring.

V-4. INTERCONNECTING CABLE INSTALLATION

The SBT-1K(Q) is shipped with all components and cabling installed and connected. A check of the cabling and connections can be made by referring to the rack wiring diagram figure V-4.

NOTE

Use only TMC #PL-150 RF plug to mate with ANTENNA jack J609 on AX-198 unit. The flange on the plug is required to depress the plunger on interlock switch S604 at this point.

TABLE A. LIST OF PARTS, SBT-1K(Q)

| TABLE A. DIST OF PARTS, SET-IR(Q) | | | |
|-----------------------------------|-------------------------|-------------------------------------|---|
| QTY /UNIT | TMC PART NUMBER | TITLE | DESCRIPTION |
| 1 | RAK-9Q | RACK | Consists of rack structure and electrical components listed in RAK-9Q parts list (Table B). |
| 1 | SWR-1K | STANDING WAVE RATIO INDICATOR | Consists of unit and parts as described in Part II (SWR-1K Manual). |
| 1 | RFD-1A (P/O PAL-1KA) | RF LINEAR AMPLIFIER | Consists of unit and parts as described in Part III (PAL-1KA Manual). |

| QTY /UNIT | TMC PART NUMBER | TITLE | DESCRIPTION |
|--------------|------------------------|-------------------------------------|--|
| 1 | PS-4A (P/O PAL-1KA) | LOW VOLTAGE POWER SUPPLY | Consists of unit and parts as described in Part III (PAL-1KA Manual). |
| 1 | PS-5 (P/O PAL-1KA) | HIGH VOLTAGE POWER SUPPLY | Consists of unit and parts as described in Part III (PAL-1KA Manual). |
| 1 | VOX-5 | VARIABLE FREQUENCY OSCILLATOR | Consists of unit and parts as described in Part IV (VOX-5 Manual). |
| 1 | APP-4 | AUXILIARY POWER PANEL | Panel mounted unit consists of electrical components listed in Table C, plus fanning strips TM 105-26AL and TM 105-16AR. |

TABLE B. EQUIPMENT RACK MODEL RAK-9Q, PARTS LIST (SERIES 600)

| SYM | DESCRIPTION | FUNCTION | TMC PART NO. |
|------|---|--------------|--------------|
| B601 | BLOWER, axial: 1650 RPM, 450 CFM, 115VAC, 60 cycle, single phase, running capacitor 2 uf. | Rack cooling | BL-101 |
| C601 | CAPACITOR, fixed: 10,000 uuf min., 500 WVDC (P/O AX-198) | RF bypass | CC-100-16 |
| C602 | Same as C601 | RF bypass | |
| C603 | Same as C601 | RF bypass | |

| I VDITE E | cont u) | | |
|-----------|--|---------------------------|--------------|
| SYM | DESCRIPTION | FUNCTION | TMC PART NO. |
| C604 | Same as C601 | RF bypass | |
| C605 | Same as C601 | RF bypass | |
| C606 | Same as C601 | RF bypass | |
| C607 | Same as C601 | RF bypass | |
| C608 | Same as C601 | RF bypass | |
| C609 | Same as C601 | RF bypass | |
| C610 | Same as C601 | RF bypass | |
| C611 | Same as C601 | RF bypass | |
| C612 | Same as C601 | RF bypass | |
| C613 | CAPACITOR, fixed: paper dielectric, bathtub type, 2 uf ±10%, 600 WVDC. | B601 running capacitor | CP53B1FF205K |
| CP601 | ADAPTER, connector: RF, series UHF, right angle (P/O AX-198). | Receiver input adapter | UG-646/U |
| CP602 | Same as CP601 | Receiver input adapter | |
| CP603 | Same as CP601 | Antenna adapter | |

| SYM | DESCRIPTION | FUNCTION | TMC PART NO. |
|-------|--|-------------------------------|--------------|
| CP604 | Same as CP601 | Transmitter output adapter | |
| CP605 | Same as CP601 | Receiver input adapter | |
| CP606 | ADAPTER, connector: RF, series UHF, straight (P/O AX-198) | Transmitter output adapter | SA-104 |
| CP607 | Same as CP606 | Relay adapter | |
| CP608 | NOT USED | | |
| CP609 | NOT USED | | |
| CP610 | NOT USED | | |
| CP611 | NOT USED | | |
| CP612 | NOT USED | | |
| CP613 | NOT USED | | |
| CP614 | NOT USED | | |
| CP615 | ADAPTER, connector: RF, tee, series BNC | VOX output adapter | UG-274/U |
| E601 | TERMINAL BLOCK: Barrier type, 2-terminal, 4 #6-32 binder head screws, bakelite body. | B601 blower connection | TM-102-2 |

| SYM | DESCRIPTION | FUNCTION | TMC PART NO. |
|------|---|--|-----------------|
| E602 | CONTACT ASSEMBLY: RF connector (P/O AX-198). | RFD-1A output contact | AX-154 |
| E603 | TERMINAL BLOCK: Barrier lug type, 3 terminals, 3 #6-32 binder head screws (P/O AX-198). | Interlock jumper board | TM-100-3 |
| E604 | FANNING STRIP: 11-ter- minal, right angle, left end feed (P/O W610). | PS-4A control voltage outputs | TM-105-11AL |
| J601 | CONNECTOR, receptacle: AC, 3-prong, male, pola- rized, locking type, non-grounded (P/O W612). | AC input jack | JJ-194-NG |
| J602 | CONNECTOR, receptacle: AC, 2-prong, male, twist lock (P/O W610). | Utility AC line input | JJ- 1 00 |
| 1603 | CONNECTOR, receptacle: MIL type MS3102A14S-2S, female. | B601 blower connection. Mates with P603 | MS3102A14S-2S |
| J604 | CONNECTOR, receptacle: MIL type MS3102A18-16S, female (P/O W605). | PS-4A to RFD-1A. | MS3102A18-16S |
| J605 | CONNECTOR, receptacle: MIL type MS3102A32-7S, female (P/O W606). | PS-5 to RFD-1A. Mates with P201. | MS3102A32-7S |
| J606 | CONNECTOR, receptacle: RF, series BNC, straight feed-thru (P/O AX-198). | Antenna to receiver. Mates with P624. | UG-492A/U |

TABLE B. (Cont'd)

| SYM | DESCRIPTION | FUNCTION | TMC PART NO. |
|------|--|--|---------------------------|
| J607 | CONNECTOR, receptacle: MIL type MS3102A-20-27P, male. (P/O AX-198). | AX-198 main con- nector. Mates with P607. | MS3102A-20-27P |
| J608 | CONNECTOR, receptacle: RF, series UHF (P/O AX-198). | Output to SWR-1K. Mates with P608 | UG-307/U |
| J609 | ADAPTER, connector: RF, series UHF to series QDS, female (P/O AX-198). | Output to antenna. Mates with P616 and P606. | JJ-147 |
| J610 | Same as J608 | Output to antenna. Mates with P610. | |
| J611 | CONNECTOR, receptacle: RF, series UHF, female. (P/O AX-198) | Input from RFD-1A. Mates with CP606. | JJ-195 |
| J612 | CONNECTOR, receptacle: AC, 2-prong, female, w/bracket. | AC outlet | JJ -17 0 |
| J613 | Same as J612 | AC outlet | |
| J614 | Same as J612 | AC outlet | |
| K601 | RELAY, coaxial: 220 VDC coil, RF switch SPDT, aux. switch DPDT, 1 kw power, with 3 series UHF connectors (P/O AX-198). | Antenna relay | RL-139-4-220DC |
| K602 | RELAY, AC coil: 115 VAC coil, 5-amp non- inductive contacts (P/O AX-198). | Control relay | RL-116-AC-2 C -115 |

| SYM | DESCRIPTION | FUNCTION | TMC PART NO. |
|-------|---|--|---------------|
| MP601 | FILTER, air: forced- air cooling system. | Rack exhaust air filter | AD-103-9 |
| MP602 | FILTER, air: forced- air cooling system. | Rack intake air filter | AD-103-5 |
| P601 | CONNECTOR, plug: AC, 3-prong, locking type, polarized, non-grounded (P/O W611). | AC input. Mates with J703 on PS-4A. | PL-134-NG |
| P602 | CONNECTOR, plug: RF, series BNC (P/O W604). | Mates with J305 on SWR-1K. | PL-169 |
| P603 | CONNECTOR, Plug: elbow, MIL type MS3108A14S-2P, male. | Blower inter- connect. Mates with J603 on blower box. | MS3108A14S-2P |
| P604 | CONNECTOR, plug: RF, series BNC (P/O W608). | Mates with CP615 on VOX-5. | UG-260/U |
| P605 | CONNECTOR, plug: RF, series QDS, male, universal (W603). | Mates with J304 on SWR-1K. | PL-149 |
| P606 | CONNECTOR, plug: RF, series QDS, male, universal, with plates. | Antenna cable plug. Mates with J609 on AX-198. | PL-150 |
| P607 | CONNECTOR, plug: MIL type MS3106B20-27S, female (P/O W610). | Mates with J607 on AX-198. | MS3106B20-27S |

TABLE B. (Cont'd)

| SYM | DESCRIPTION | FUNCTION | TMC PART NO. |
|------|---|---|---------------|
| P609 | NOT USED | | |
| P610 | Same as P608 (P/O W604) | Mates with J610 on AX-198. | |
| P611 | NOT USED | | |
| P612 | Same as P608 (P/O W607) | Mates with J201 on RFD-1A. | |
| P613 | NOT USED | | |
| P614 | CONNECTOR, plug: MIL type MS3106B32-7P, male (P/O W606). | Power and control interconnect. Mates with J701 on PS-4A. | MS3106B32-7P |
| P615 | CONNECTOR, plug: MIL type MS3106B18-16P, male (P/O W605). | HV interconnect plug. Mates with J401 on PS-5. | MS3106B18-16P |
| P616 | Same as P608 (P/O W601) | Mates with J609 inside AX-198. | |
| P617 | Same as P604 (P/O W602) | Mates with J606 inside AX-198. | |
| P618 | Same as P608 (P/O W602) | Mates with CP602 inside AX-198. | |
| P619 | Same as P608 (P/O W601) | Mates with CP605 inside AX-198. | |

| TABLE B | (Cont'a) | | |
|----------------------|--|--|--------------|
| SYM | DESCRIPTION | FUNCTION | TMC PART NO. |
| P620 | CONNECTOR, plug: AC, 3-prong, locking type, polarized, non-grounded. | AC input plug for main line voltage cables. Mates with J601 on rack. | PL-190-NG |
| P621 | NOT USED | | |
| P622 | NOT USED | | |
| P623 | NOT USED | | |
| P624 | Same as P604 | For receiver cable. Mates with J606 on AX-198. | |
| P625 | NOT USED | | |
| P626 | NOT USED | | |
| P627 | CONNECTOR, plug: AC, 2-prong, twist lock, female. | Utility AC input. Mates with J602 on rack. | PL-100 |
| P628 THRU P634 | NOT USED | | |
| P635 | Same as P604 | ALDC | PL-169 |
| Р636 | NOT USED | | |

TABLE B. (Cont'd)

|] | B. (Cont u) | | <u> </u> |
|------|--|--|---------------|
| SYM | DESCRIPTION | FUNCTION | TMC PART NO. |
| R601 | RESISTOR, fixed: wire-wound, 35K, 10 watts. | Voltage drop | RW-109-40 |
| S601 | SWITCH, micro: push-pull; 15 amps at 120, 250VAC; 2 amps 250VDC. | Safety switch for B601 blower line supply. Works from rack door. | SW-230 |
| S602 | Same as S601 | Link in main interlock circuit. Works from rack door. | |
| S603 | Same as S601 (P/O AX-198) | Link in main interlock circuit. Closes upon in- sertion of RFD-1A into rack. | |
| S604 | SWITCH, micro: push- button type; SPDT; operating force 6 to 14 oz., release force 4 oz. min; 10 amp at 125/250 VAC; 1/2 amp at 125 VDC. | Link in main interlock circuit. Closes when P606 mates with J609. | SW-189 |
| W601 | CABLE, RF: consists of RG-8/U coaxial cable, P616 and P619, 5-1/4 in. long. (P/O AX-198). | Internal cable in AX-198. J609 to CP605. | CA-512-1-5.25 |
| W602 | CABLE, RF: consists of RG-59/U coaxial cable, P617 and P618, 11-1/4 in. long. (P/O AX-198). | Internal cable in AX-198. J606 to CP602. | CA-383-11.25C |

TABLE B. (Cont'd)

| SYM | DESCRIPTION | FUNCTION | TMC PART NO. |
|------|---|---|--------------|
| W603 | CABLE, RF: consists of RG-8/U coaxial cable, P605 and P608, 23 in. long. | J608 (AX-198) to J304 (SWR-1K) | CA-512-2-23 |
| W604 | Same as W603 | J305 (SWR-1K) to J610 (AX-198) | |
| W605 | CABLE, single conductor: consists of TMC #WI-131 hi-voltage wire, J604 and P615, 96 in. long. | J401 (PS-5) to P202 (RFD-1A). High voltage | CA-490 |
| W606 | CABLE ASSEMBLY, POWER, ELECTRICAL: consists of 76 in. of various colors of insulated stranded MIL type MWC wire; two connectors, symbol nos., J605, P614. | Power and control interconnect cable RFD-1A to PS-4A | CA-491 |
| W607 | NOT USED | | |
| W608 | NOT USED | | |
| W609 | NOT USED | | |
| W610 | CABLE ASSEMBLY, SPECIAL PURPOSE, ELECT, BRANCHED: consists of various colors and lenghts of insulated stranded MIL type MWC and HWC wire; one connector, symbol., P607; one terminal board, symbol no., E604. | Main rack cable harness | CA-506 |

TABLE B. (Cont'd)

| SYM | DESCRIPTION | FUNCTION | TMC PART NO. |
|------|---|------------------------|--------------|
| W611 | CABLE ASSEMBLY, POWER, ELECTRICAL: consists of 60 in. of black HWC14(19)U0; WH/BLK HWC10(37)U90; white HWC10(37)U9 insulated cable; one connector, symbol no., P601; 3 terminal lugs. | AC line input to PS-4A | CA-509 |
| W612 | CABLE ASSEMBLY, POWER, ELECTRICAL: consists of 31 in. of black HWC14(19)U0; WH/BLK HWC10(37)U90; white HWC10(37)U9 insulated cable; one connector, symbol no., J601; 3 terminal lugs. | AC input to APP-4 | CA-493 |

TABLE C. AUXILIARY POWER PANEL MODEL APP-4 (SERIES 500)

| | TIMBLE C. MONTHING TOWNS TANDED MODEL ATT TO COMPANY OF THE COMPAN | | | |
|----------------------|--|------------|--------------|--|
| SYM | DESCRIPTION | FUNCTION | TMC PART NO. | |
| C501 | CAPACITOR, fixed: ceramic dielectric, 1000 uuf [±] 20%, Char. A. | RF bypass | CK70A102M | |
| C502 THRU C520 | Same as C501 | -RF bypass | | |
| C521 | CAPACITOR, fixed: mica dielectric, .01 uf ±10%, Char. B. | RF bypass | CM-35B103K | |

TABLE C. (Cont'd)

| SYM | DESCRIPTION | FUNCTION | TMC PART NO. |
|--------------|---|---------------------------------------|---------------|
| C522 | Same as C501 | RF bypass | |
| C523 | Same as C501 | RF bypass | |
| C524 | Same as C501 | RF bypass | |
| CB501 | CIRCUIT BREAKER, dual type: calibrating tap, 15 amps, 60 cycle, 230 VAC. | SBT-1K(Q) MAIN POWER switch | SW-261 |
| E501 | TERMINAL BLOCK: Barrier lug type: 16 terminals, 16 #6-32 binder head screws. | SBT-1K(Q) external connections | TM-100-16 |
| E502 | Same as E501 | SBT-1K(Q) external connections | |
| F501 | FUSE, cartridge: hi- rating, 15 amps, 250 max voltage, medium blow-time. | Utility AC circuit pro- tection | FU-103-15 |
| F502 | Same as F501 | Utility AC circuit protection | |
| 1501 | LAMP, incandescent: 120 volts, 3 watts, S-6 clear bulb, bayonet base. | MAIN POWER indicator | BI-102-3 |
| J50 1 | CONNECTOR, receptacle: MIL type MS3102A28-11S, female. | Main APP-4 connector | MS3102A28-11S |

| C. (Cont'd) | | |
|--|---|---|
| DESCRIPTION | FUNCTION | TMC PART NO. |
| CONNECTOR, receptacle: AC power, grounding type. | Utility outlet | JJ-173 |
| Same as J502 | Utility outlet | |
| COIL, RF, fixed: 150 uh ±10%, 100 ma. | Choke, RF | CL-140-2 |
| Same as L501 | Choke, RF | |
| COIL, RF, fixed: 2 uh ±0.1 uhy, Q = 200 or more at 7.9 mc. | Choke, RF | CL-269 |
| Same as L521 | Choke, RF | |
| SHUNT, power: .0042-ohm +5% -1%, 20 ma at 115 VAC. | 115- to 230-V conversion | AR-132 |
| Same as R501 | 115- to 230-V conversion | |
| SHUNT, power: .075-ohm ±10%, 5 amps at 115 VAC. | 115- to 230-V conversion | AR-133 |
| Same as R503 | 115- to 230-V conversion | |
| RESISTOR, fixed: wire- wound 5K, 10 watts. | Voltage dropping | RW-109-32 |
| | DESCRIPTION CONNECTOR, receptacle: AC power, grounding type. Same as J502 COIL, RF, fixed: 150 uh ±10%, 100 ma. Same as L501 COIL, RF, fixed: 2 uh ±0.1 uhy, Q = 200 or more at 7.9 mc. Same as L521 SHUNT, power: .0042-ohm +5% -1%, 20 ma at 115 VAC. Same as R501 SHUNT, power: .075-ohm ±10%, 5 amps at 115 VAC. Same as R503 RESISTOR, fixed: wire- | CONNECTOR, receptacle: AC power, grounding type. Same as J502 Utility outlet COIL, RF, fixed: 150 uh ±10%, 100 ma. Choke, RF COIL, RF, fixed: 2 uh ±0.1 uhy, Q = 200 or more at 7.9 mc. Choke, RF Choke, RF Choke, RF Choke, RF Choke, RF Choke, RF 115- to 230-V conversion SHUNT, power: .075-ohm ±10%, 5 amps at 115 VAC. Same as R503 Choke, RF 115- to 230-V conversion 115- to 230-V conversion Choke, RF |

TABLE C. (Cont'd)

| SYM | DESCRIPTION | FUNCTION | TMC PART NO. |
|-------|---|-------------|--------------|
| XF501 | HOLDER, fuse: extractor post, for 1/4 in. x 1-1/4 in. cartridge fuse. | F501 socket | FH-100-1 |
| XF502 | Same as XF501 | F502 socket | |
| X1501 | SOCKET, lamp: for 5-6 bayonet bulb, with red lens. | I501 socket | TS-124-1 |

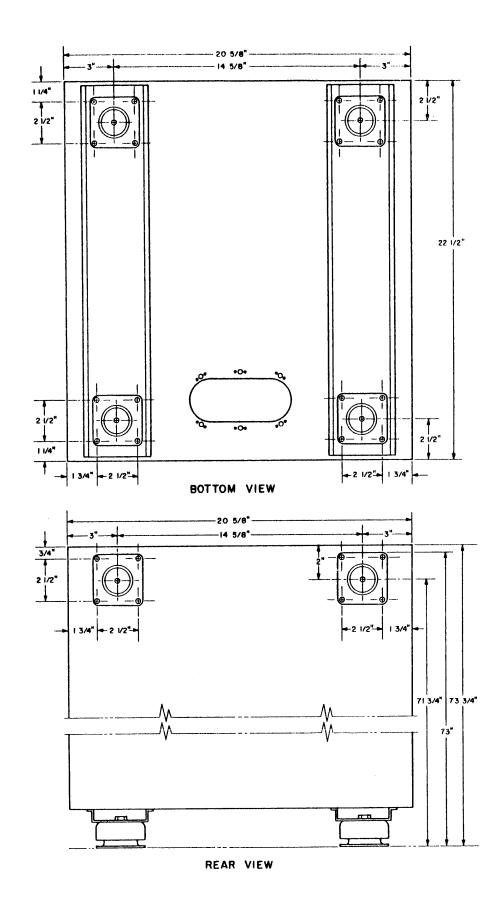
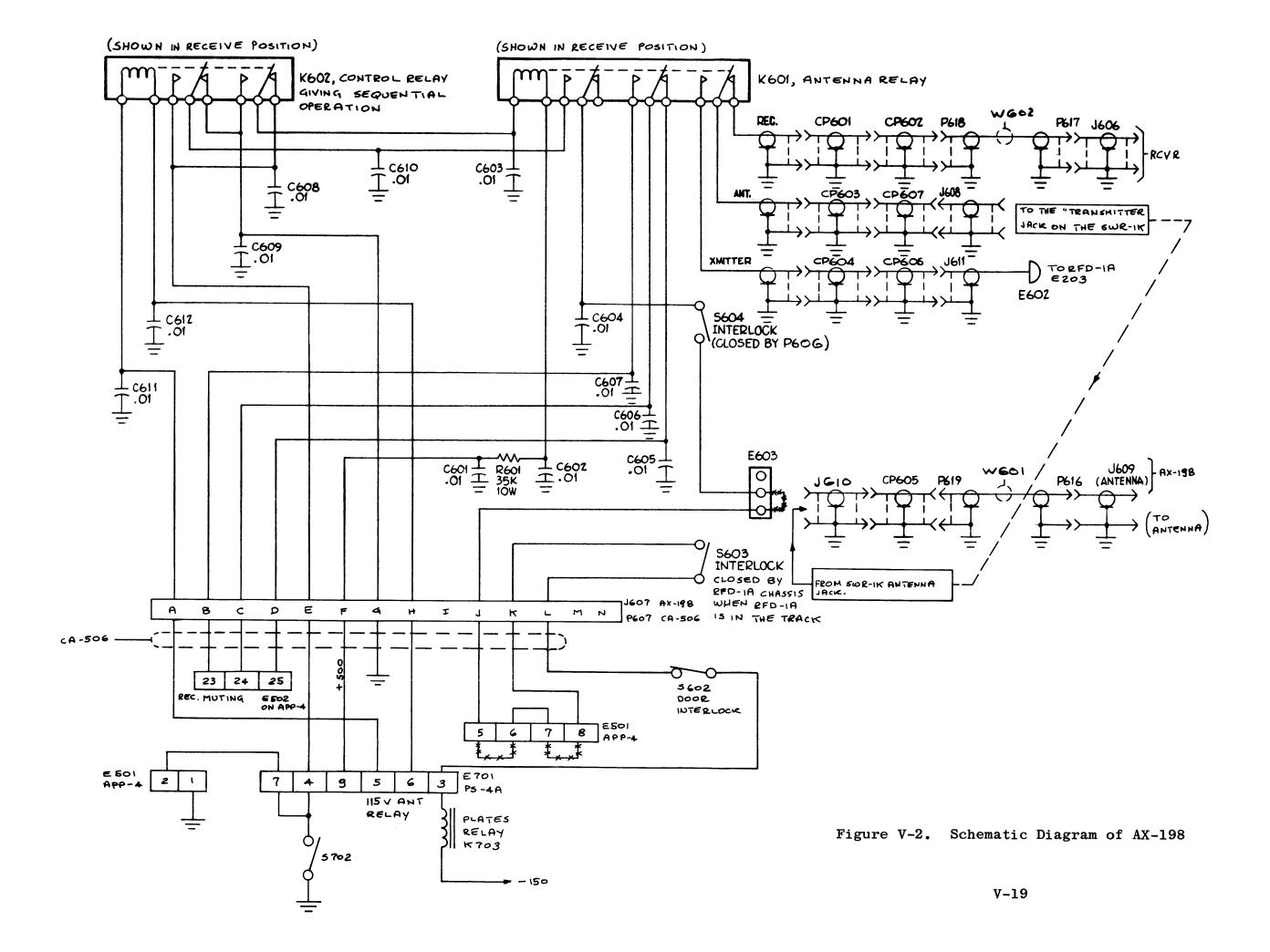


Figure V-1. Dimensioned Installation View of RAK-9Q, Shockmounted



UTILITY AC INPUT J502 UTILITY OUTLET F502 15A FOR 230VAC OPERATION OF CB-501 F501 15A 1- REMOVE STRAP MARKED --- FROM TERMINAL 1, AND ATTACH TO TERMINAL 3. 2-3. . AC OUTPUT ISOH MAIN POWER 09 **P503** ≥6204] **R501 CB501** MAIN POWER T (2518 115V AC OPER. SHOWN C519 1000 C501 C507 C505 O H C507 | C508 | C509 | C510 C506 C5ZZ .OIUF C510 1000 C521 .01UF = = = = = = J501 3150 3150 150 3150 1521 2UH BL5ZZ ZUH L501 150 3 L506 150 3 L507 150 3 3150 3150 3150 3150 3L519 2150 3L518

610

PUSH TO

TALK

12 613

SQUELCH INPUT d 15

CHANNEL I

C5Z3

C5Z4

AC INPUT E501

REMOTE XMTR PLATE 115V ANT. RELAY EXTERNAL INTERLOCKS (See Note *)

UNLESS OTHERWISE SPECIFIED:

RECEIVER NO C NC

23

020

KEY

(See Note*)

CHANNEL 2 INPUT

ALL CAPACITORS ARE IN MICRO-MICROFARADS.
ALL COILS ARE IN MILLIHENRIES.

24 25 26 27

. Ծ

FAX

31

034 E50Z

VOLT XFK

FAX TIS-3

Figure V-3. Schematic Diagram of APP-4

