

CABINET, ELECTRICAL EQUIPMENT MODEL RAK-51

TITLE

MODEL USED ON QTY
 DDR-551 SECTION 1

LIST SECTIONS

- 1. SUPPORTING NOTES
- 2. SUPPORTING LISTS
- 3. ELECTRICAL/MECHANICAL
- 4. SUPP ASSY/REF DWGS
- 5. SPECIFICATIONS
- 6. LOOSE ITEMS
- 7. PARTS PECULIAR

SHEET NO.

- SEE BELOW
- NONE
- 1-12
- 13-14
- 15
- NONE
- NONE

LAST SYMBOLS

NONE

COMPILED T. MEEHAN 2/18/65
 CHECKED L. GABEL 2/19/65
 APPROVED
 FNL APPR *L. Gabel*
 ISS DATE *3-19-65*

MISSING SYMBOLS

NONE

NOTE 1. THE FOLLOWING
 SYMBOL, #, IN THE REMARKS
 COLUMN INDICATES THAT THE
 PART NUMBER IMMEDIATELY
 FOLLOWING IT IS THE TMC
 PROPRIETARY MANUFACTURING
 DRAWING FOR THE CORRES-
 PONDING NUMBER IN THE PART
 NUMBER COLUMN.

<u>INDENTURE</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DESCRIPTION</u>
1	RAK-51	1	CAB.,ELEC EQUIP
2	REF DWGS	X	REF DWGS
2	A2951	1	RAK-51 FNL ASSY
3	A2952	1	CHAS ASSY,ANT.
4	CA480-3-97	1	CBL ASSY,RF
3	A3125	1	CAB.,ELEC EQUIP
4	A3126	1	DOOR ASSY,WINDOW
4	AX390	1	FAN ASSY
5	CA409-32-2.25	3	LEAD,ELEC
5	CA706-1	1	CBL ASSY,PWR,AC
4	MS3099-1	1	DOOR,REAR
4	MS3100-2	1	DOOR,FR,BOT
4	MS3104	1	COVER, TOP
3	A3517	4	RETR ASSY
3	AF103	1	FIL,RADIO INTFER
3	CA412-30-54.00	2	LEAD,ELEC
3	CA480-3-112	5	CBL ASSY,RF
3	CA480-3-128	2	CBL ASSY,RF
3	CA696-1	1	CBL ASSY,PWR,AC
3	CA704	1	WRG HARN,BRCHD
3	CA706-2	1	CBL ASSY,PWR,AC
3	CA718	1	CBL ASSY,PWR,AC
3	CA921	1	WRG HARN,BRCHD
3	CA924-115	1	CBL ASSY,SP,AC

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

MODEL: RAK-51

SHEET 1 OF 15

PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
AD103-5	FIL,AIR COND	A2951			1	MP9006	
AD103-11	FIL,AIR COND	AX390			1	MP9005	
BL112	FAN,CENT.,DUAL	AX390			1	B9000	115/230V
BS100	SOLDER,TIN ALY	AX390 CA412-30 CA480-3-112 CA480-3-128 CA696-1 CA704 CA706-1 CA921 CA924-115					
CD101-1MW	CD,NYLON,LACING	CA704- CA924-115					
CP113-1	CAP.,FXD,P,370V	AX390			1	C9000	4UF
CU102-3	CLAMP,LOOP-1/4D	A2951			1		
CU102-6	CLAMP,LOOP-7/16D	A2951			2		
CU107-2	BUSH.,STR REL	AX390			1		
CU113	BOX CONN,ELEC	A2483			4		
CU131-7	CLAMP,LOOP,CUSH	A2951			4		
CU131-9	CLAMP,LOOP,CUSH	A2951			1		
CU142-1-9	STRAP,CBL,ADJ	A2951			4		
CU143-1	RET.,CAP	AX390			1		

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SHEET 2 OF 15

PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
EY102-22	GROM. ,RUB.	A2952			1		
EY102-26	GROM,RUB. ,7/32D	AX390			4		
FI102	FIL,RADIO INTFER	A2483			1		
FP194	DEFLECTOR,AIR	A3125			24		
FS102-1	LOCKSPRING	A3125			4		
FS109-3	RING,RETAINING	MS3104			4		
FS110-1	STUD ,TURNLOCK	MS3104			4		
FW06HBN	WASH. ,FLAT	A3125			14		
FW08HBN	WASH. ,FLAT	A2951			5		
FW10HBN	WASH. ,FLAT	A2483		4	8		
		A3125		4			
GA152	GASKET,RECT	A3125			2		
GS100	GLASS ,LAM,FLAT	A3126			1		
HA114-1	HDL,DOOR,FLUSH	MS3099-1			1		
HA120	HDL,BOW	A3126			1		
HI114	HINGE ,BUTT	A3126			1		
JJ213	ADPT,CONN,RF	A2952			1	CP9001	BNC/QDS
LD1341/MS3351	CHAS ,FAN	AX390			1		
LD1791/MS4389	CHAS ,ANT.	A2952			1		

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OF 15

PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
LK101-1L	CATCH, FRICTION	A3125			1		
LK101-2	STRIKE, CATCH	A3126			1		
LK102-1L	CATCH, FRICTION	A3125			1		
LK102-2	STRIKE, CATCH	MS3100-2			1		
LK103	LOCK, RIM	A3126			1		
LWE04MRN	WASH. ,LK,EXT	A2483		4			
		A2952		4			
		AX390		4	12		
LWE06MRN	WASH. ,LK,EXT	A3517		1X4	4		
LWE08MRN	WASH. ,LK,EXT	A2951			16		
LWE10MRN	WASH. ,LK,EXT	A2483		4			
		A3517		2X4	12		
LWI10MRN	WASH. ,LK,INT	MS3100-2			2		
LWS03MRN	WASH. ,LK,SPLIT	A3125			8		
LWS04MRN	WASH. ,LK,SPLIT	A3125			24		
LWS06MRN	WASH. ,LK,SPLIT	AX390			2		
LWS08MRN	WASH. ,LK,SPLIT	A2951			32		
MS154-1	PL,MTG,TERM. BD	A2952		2			
		AX390		2	4		
MS1850S	PIA TE,ACCESS	A3125			3		
MS2470	BRKT,MTG,RETR	A3517		1X4	4		

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SHEET 4 OF 15

PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
MS 3005	BRKT, MTG, COV	A2483			2		
MS 3080	CAB., ELEC EQUIP	A3125			1		
MS 3098-1	DUCT, L	MS 3080			1		
MS 3098-2	DUCT, R	MS 3080			1		
MS 3099-1	DOOR, REAR	A3125			1		
MS 3100-2	DOOR, FR, BOT	A3125			1		
MS 3101	FLANGE, TANK	A3125			2		
MS 3102	TANK, PRESSURE	A3125			1		
MS 3103	COV, AIR DEFLR	A3125			8		
MS 3104	COV, TOP	A3125			1		
MS 3351	CHAS, FAN	LD1341			1		
MS 3352	COV, FAN CHAS	AX390			1		
MS 3420-8A	BUSH., RUB.	CA704		4			
		CA924-115		2	6		
MS 3420-12A	BUSH., RUB.	CA704		4			
		CA924-115		2	6		
MS 4389	CHAS, ANT.	LD1791			1		
MWC16/19/U0	WIRE, ELEC, INS	CA704			112		
MWC16/19/U1	WIRE, ELEC, INS	CA704			608		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
MWC16/19/U91	WIRE ,ELEC ,INS	CA704			260		
MWC16/19/U96	WIRE ,ELEC ,INS	CA704			112		
MWC18/16/U8	WIRE ,ELEC ,INS	CA704			136		
MWC18/16/U9	WIRE ,ELEC ,INS	CA704			120		
MWC18/16/U98	WIRE ,ELEC ,INS	CA704			136		
MWC20/7/U0	WIRE ,ELEC ,INS	CA924-115			115		
MWC20/7/U1	WIRE ,ELEC ,INS	CA924-115			115		
MWC20/7/U3	WIRE ,ELEC ,INS	CA924-115			115		
MWC20/7/U4	WIRE ,ELEC ,INS	CA924-115			115		
MWC20/7/U5	WIRE ,ELEC ,INS	CA924-115			115		
MWC20/7/U6	WIRE ,ELEC ,INS	CA924-115			115		
MWC20/7/U7	WIRE ,ELEC ,INS	CA924-115			115		
MWC20/7/U90	WIRE ,ELEC ,INS	CA924-115			115		
MWC20/7/U91	WIRE ,ELEC ,INS	CA924-115			115		
MWC20/7/U93	WIRE ,ELEC ,INS	CA924-115			115		
MWC20/7/U94	WIRE ,ELEC ,INS	CA924-115			115		
MWC20/7/U95	WIRE ,ELEC ,INS	CA924-115			115		
MWC20/7/U96	WIRE ,ELEC ,INS	CA924-115			115		
MWC20/7/U97	WIRE ,ELEC ,INS	CA924-115			115		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
MWC20/7/U98	WIRE ,ELEC ,INS	CA924-115			115		
MWC22/7/SJ0	CBL,SP ,SHLD/JKT	CA921			74		
MWC22/7/SJ1	CBL,SP ,SHLD/JKT	CA921			74		
MWC22/7/SJ2	CBL,SP ,SHLD/JKT	CA921			74		
MWC22/7/SJ3	CBL,SP ,SHLD/JKT	CA921			74		
MWC22/7/SJ4	CBL,SP ,SHLD/JKT	CA704		136			
		CA921		74	210		
MWC22/7/SJ5	CBL,SP ,SHLD/JKT	CA704		136			
		CA921		74	210		
MWC22/7/SJ6	CBL,SP ,SHLD/JKT	CA921			74		
MWC22/7/SJ7	CBL,SP ,SHLD/JKT	CA921			74		
MWC22/7/SJ8	CBL,SP ,SHLD/JKT	CA921			74		
MWC22/7/SJ9	CBL,SP ,SHLD/JKT	CA921			74		
MWC22/7/SJ91	CBL,SP ,SHLD/JKT	CA921			74		
MWC22/7/SJ93	CBL,SP ,SHLD/JKT	CA921			74		
MWC22/7/SJ94	CBL,SP ,SHLD/JKT	CA921			74		
MWC22/7/SJ95	CBL,SP ,SHLD/JKT	CA921			65		
MWC22/7/SJ96	CBL,SP ,SHLD/JKT	CA921			65		
MWC22/7/U0	WIRE ,ELEC ,INS	CA409-32		3X3	9		
MWC22/7/U2	WIRE ,ELEC ,INS	CA704			248		
MWC22/7/U3	WIRE ,ELEC ,INS	CA704			112		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
MWC22/7/U6	WIRE ,ELEC , INS	CA704			248		
MWC22/7/U7	WIRE ,ELEC , INS	CA704			136		
MWC22/7/U90	WIRE ,ELEC , INS	CA704			119		
MWC22/7/U93	WIRE ,ELEC , INS	CA704			136		
MWC22/7/U96	WIRE ,ELEC , INS	CA704			112		
NT117-2520A	NUT ,SELF LKG ,FLT	A3125			12		
NT129-632-3	NUT ,PLN ,SPLINE	MS3351			14		
NT129-632-4	NUT ,PLN ,SPLINE	MS4389			2		
NT129-832-4	NUT ,PLN ,SPLINE	MS3005			2		
NTH0348BN6	NUT ,PLN ,HEX	A3125			8		
NTH0440BN8	NUT ,PLN ,HEX	A2483		4			
		A2952		4			
		A3125		24			
		AX390		4	36		
NTH0632BN8	NUT ,PLN ,HEX	AX390			2		
NTH1032BN12	NUT ,PLN ,HEX	A2483		4			
		A3125		4	8		
PL176	CONN ,PL ,FML ,AC	CA696-1			1	P8001	W9014
PL177	CONN ,PL ,ML ,AC	CA706-1		1		P8002	W9013
		CA706-2		1	2	P8004	W9012

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
PL212-1	CONN, PL, ML-14/C	CA704			2	P3001, 1305	W9009
PL212-2	CONN, PL, FML-14/C	CA704			2	P8007, 8010	W9009
PL212-3	CONN, PL, ML	CA924-115			1	P8004	W9010
PL212-4	CONN, PL, FML	CA924-115			1	P8005	W9010
PL244-1	CONN, PL, RF, BNC	CA480-3-97			1	P1001	W9001
		CA480-3-112			1	P1302	W9003
		CA480-3-112			1	P1303	W9005
		CA480-3-128			1	P1304	W9002
		CA480-3-128			1	P1307	W9004
		CA480-3-112			1	P1312	W9008
		CA480-3-112			1	P3008	W9003
		CA480-3-128			1	P3009	W9004
		CA480-3-112			1	P3011	W9007
		CA480-3-128			1	P3012	W9002
		CA480-3-112			1	P3015	W9006
		CA480-3-112			1	P3017	W9005
		CA480-3-112			1	P6800	W9008
		CA480-3-112			1	P8002	W9006
CA480-3-112			1	P8003	W9007		
CA480-3-97			1	16	P9001	W9001	
PM824	CAM, LOCK	A3126			1		
PM825-1	TRIM, TOP	A3125			1		
PM825-2	TRIM, SIDE	A3125			2		
PM826	BRKT, ANG	A3126			4		
PM827	SPACER, BAR	A3126			1		
PM828	FR, RIGHT SD	A3126			1		
PM829	FR, TOP/BOT	A3126			2		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
PM830-1	FR, LEFT SD	A3126			1		
PO260	CAM, LOCK	MS3099-1			1		
PX100-1-095	INS SLVG-SZ 11	CA704		36			BLK
		CA924-115		4	40		BLK
PX100-1-133	INS SLVG-SZ 8	CA704			24		BLK
PX100-1-186	INS SLVG-SZ 5	AX390		12			BLK
		CA921		77	89		BLK
PX100-1-263	INS SLVG-SZ 2	CA921			60		BLK
PX100-1-330	INS SLVG-SZ 0	AX390			5		BLK
PX100-1-375	INS SLVG-SZ 3/8	CA704			44		BLK
PX100-1-438	INS SLVG-SZ 7/16	CA704			108		BLK
PX100-1-625	INS SLVG-SZ 5/8	CA704			47		BLK
PX100-5-438	INS SLVG-SZ 7/16	CA924-115			115		GRN
PX336-5	INS , TERM. BD	AX390			1		
PX337-22	INS , TERM. BD	A2952			1		
PX370-8-7	INS SLVG-SZ 7	CA412-30		54X2	108		
PX667	INS , CONN , RF	A2952			1		
PX871-12	WRG. DIAG , LAM	A2951			1		
RG174/U	CBL , RF	CA480-3-97		97			
		CA480-3-112		112X5			
		CA480-3-128		128X2	913		
RY135-2	BUMPER , RUB.	MS3099-1			2		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
RY151-89.00	RUB.CHAN -3/16	A3126			1		
SCBP0440BN6	SCR, MACH	A2483			4		
SCBP0440BN9	SCR, MACH	A2952			4		
SCBP0440BN10	SCR, MACH	AX390			4		
SCBP0632BN4	SCR, MACH	A3126			9		
SCBP0632BN5	SCR, MACH	A2951 A3125 A3517		2 14 1X4	20		
SCBP0632BN6	SCR, MACH	A3125 A3126 AX390		6 2 21	29		
SCBP0832BN4	SCR, MACH	A2483			2		
SCBP0832BN5	SCR, MACH	A2951			2		
SCBP0832BN6	SCR, MACH	A2951			16		
SCBP0832BN12	SCR, MACH	A3126			2		
SCBP1024BN5	SCR, MACH	A3517		2X4	8		
SCBP1032BN4	SCR, MACH	MS3100-2			2		
SCBP1032SN6	SCR, MACH	A3126			8		
SCBP1032BN8	SCR, MACH	A2483			2		
SCBP2520BN12	SCR, MACH	A3125			12		
SCFP0348BN6	SCR, MACH	A3125			8		

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SHEET 11

OF

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
SCFP0440BN6	SCR,MACH	A3125			24		
SCFP1032BN16	SCR,MACH	A3125			2		
SCFP2520BN20	SCR,MACH	A3125			2		
SCHH0832BN8	SCR,MACH	A2951			32		
SFB0832SN4	SCR,TAP.,THD CTG	A2951			2		
SM127D1032	NUT,SELF LKG,HEX	AX390			4		
SP137-2	RETR,CORD,SWBD	A3517		1X4	4		
TA111-2-4-50.00A	TAPE,URETHANE	MS3100-2			1		
TA111-2-4-66.00A	TAPE,URETHANE	A3126			1		
TA111-4-8-4.25A	TAPE,URETHANE	AX390			4		
TA111-4-8-6.25A	TAPE,URETHANE	AX390			4		
TE120-2	TERM.,LUG-SPADE	AX390		5			NO.6
		CA409-32		2X3			NO.6
		CA706-1		2			NO.6
		CA706-2		2			NO.6
		CA921		6	21		NO,6
TE155-34170	TERM.,LUG-INS	CA412-30		1X2			NO.10
		CA696-1		3	5		NO.10
TE156-32945	TERM.,LUG-INS	CA718			3		NO.1/4
TE159-32957	TERM.,LUG-INS	CA704			1		NO.6
TE159-34161	TERM.,LUG-INS	CA718			3		NO.1/4
TK114-18	TRACK SET,FXD	A2951			1		
TK115-18	TRACK SET,TILT/LK	A2951			3		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
TM100-22	TERM. BD-BARR	A2952			1	TB9001	
TM102-5	TERM. BD-BARR	AX390			1	TB9000	
TM105-21AR	TERM. BD-FNG	CA921			1	TB6800	
WA139-1	WASH. , RECESSED	AX390			8		
WI112-1	CBL, SP, 2/C	CA706-1		54			
		CA706-2		95	149		
WI121-9	CBL, PWR, 3/C	CA696-1		75			
		CA718		72	147		
WL100-1	WIRE, ELEC, INS	CA412-30		54X2	108		
WL100-8	WIRE, ELEC, BUSS	CA924-115			5		

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PART NO.	DESCRIPTION SUPP ASSY/REF DWGS	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
A2951	RAK-51 FNL ASSY	RAK-51			1		
A2952	CHAS ASSY,ANT.	A2951			1		
A3125	CAB.,ELEC EQUIP	A2951			1		
A3126	DOOR ASSY,WINDOW	A3125			1		
A3517	RETR ASSY	A2951			4	MP9001- 9004	
AF103	FIL,RADIO INTFER	A29 51			1	FL9001	#A2483
AX390	FAN ASSY	A3125			1		
CA409-32-2.25	LEAD,ELEC	AX390			3		
CA412-30-54.00	LEAD,ELEC	A2951			2		
CA480-3-97	CBL ASSY,RF	A2952			1	W9001	
CA480-3-112	CBL ASSY,RF	A2951		2		W9003,9005	
		A2951		3	5	W9006,9007,9008	
CA480-3-128	CBL ASSY,RF	A2951			2	W9002,9004	
CA696-1 -	CBL ASSY,PWR,AC	A2951			1	W9014	
CA704	WRG HARN,BRCHD	A2951			1	W9009	
CA706-1	CBL ASSY,PWR,AC	AX390			1	W9013	2/C
CA706-2	CBL ASSY,PWR,AC	A2951			1	W9012	
CA718	CBL ASSY,PWR,AC	A2951			1	W9015	

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

MODEL:

RAK-51

SHEET 14 OF 15

PART NO.	DESCRIPTION SUPP ASSY/REF DWGS	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
CA921	WRG HARN, BRCHD	A2951			1	W9011	
CA924-115	CBL ASSY, SP, 16/C	A2951			1	W9010	
CH462	CHART, UNIT BKDN	RAK-51			1		
CK781	DIAG, WRG	PX871-12			1		

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

MODEL: RAK-51

SHEET 15 OF 15

PART NO.	DESCRIPTION SPECIFICATIONS	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
S105	CAD.PL	MS3080					
S404	IRIDITE ,YEL	MS2470 MS3005 MS4389					
S520	PAINT,BLU-GY TEX	FP194 MS1850S MS3080 MS3098 MS3099 MS3100 MS3101 MS3102 MS3103 MS3104 MS3351 MS3352					
S523	PAINT,BLU-GY SM	MS3080					
S869	BAKING EPOXY,CLR	PM825 PM826 PM827 PM828 PM829 PM830 PO260					
S870	PAINT,BLK,FLAT	MS3080					